tehnot≡ka

Uputstvo za upotrebu (EN)

TCL inverter klima TAC-24CHSD/TPG11I



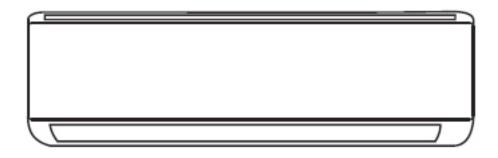
Tehnoteka je online destinacija za upoređivanje cena i karakteristika bele tehnike, potrošačke elektronike i IT uređaja kod trgovinskih lanaca i internet prodavnica u Srbiji. Naša stranica vam omogućava da istražite najnovije informacije, detaljne karakteristike i konkurentne cene proizvoda.

Posetite nas i uživajte u ekskluzivnom iskustvu pametne kupovine klikom na link:

https://tehnoteka.rs/p/tcl-inverter-klima-tac-24chsdtpg11i-akcija-cena/



SPLIT TYPE AIR CONDITIONER INSTRUCTION MANUAL



This instruction manual contains important information and recommendations that we would ask you to comply with to obtain best results from air conditioner.

Thank you once again.

CONTENTS

NAMES OF PARTS	SAFETY PRECAUTIONS	1
EMERGENCY FUNCTION & AUTO-RESTART FUNCTION	NAMES OF PARTS	4
REMOTE CONTROLLER	INDOOR UNIT DISPLAY	5
OPERATING INSTRUCTIONS	EMERGENCY FUNCTION & AUTO-RESTART FUNCTION	6
INSTALLATION MANUAL 20 MAINTENANCE 35	REMOTE CONTROLLER	7
MAINTENANCE35	OPERATING INSTRUCTIONS	11
	INSTALLATION MANUAL	20
TROUBLESHOOTING36	MAINTENANCE	35
	TROUBLESHOOTING	36

In line with the company's policy of continual product improvement, the aesthetic and dimensional characteristics, technical data and accessories of this appliance may be changed without notice.

SAFETY RULES AND RECOMMENDATIONS FOR THE INSTALLER

I he appliance must be fitted with means for disconnection from the supply mains having a contact separation in all poles that provide full		Only use the air conditioner as instructed in this booklet.
	disconnection from the supply mains having a contact separation in all poles that provide full disconnection under overvoltage category III conditions, and these means must be incorporated in the fixed wiring in accordance with the wiring	Before accessing the terminals, all the power circuits must be disconnected from the power supply.

SAFETY RULES AND RECOMMENDATIONS FOR THE USER

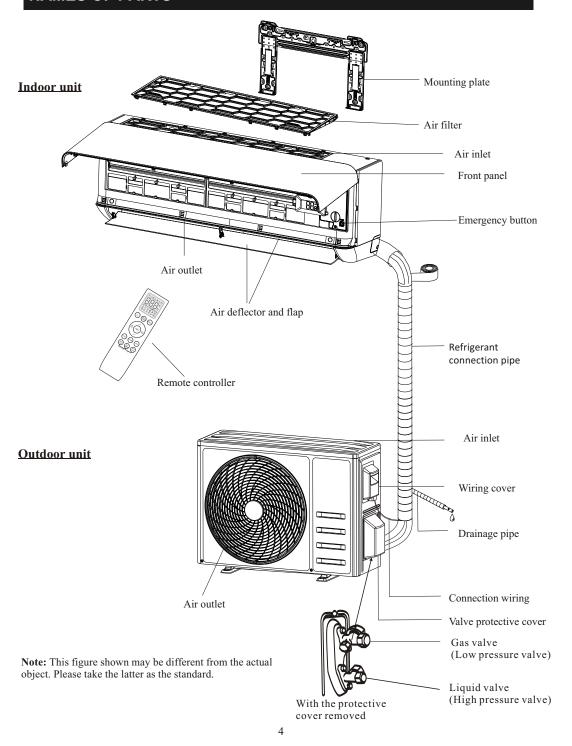
Cleaning and maintenance must be carried out by specialized technical personnel. In any case disconnect the appliance from the mains electricity supply before carrying out any cleaning or maintenance.	If the appliance gives off smoke or there is a smell of burning, immediately cut off the pow er supply and contact the Service Centre.
This appliance has been made for air conditioning domestic environments and must not be used for any other purpose.	Have repairs carried out only by an authorised Service Centre of the manufacturer. Incorrect repair could expose the user to the risk of electric shock, etc.
	$ \underbrace{ \ \ U}_{\text{nhook the automatic switch if you foresee}} \\ \text{not to use the device for a long time.} \\ \text{The airflow direction must be properly adjusted} $

SAFETY RULES AND PROHIBITIONS

- ➡ Do not obstruct the air inlet or outlet of the indoor or the outdoor unit.

 The obstruction of these openings causes a reduction in the operative efficiency of the conditioner with possible consequent failures or damages.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

NAMES OF PARTS





No.	Led		Function
1	SLEEP)	SLEEP mode
2	Temperature display (if present) /Error code	88	(1) Lights up during Timer operation when the air conditioner is operational (2)Displays the malfunction code when fault occurs.
3	TIMER	<u> </u>	Lights up during Timer operation.

The shape and position of switches and indicators may be different according to the model, but their function is the same.

EMERGENCY FUNCTION & AUTO-RESTART FUNCTION

EMERGENCY FUNCTION

If the remote controller fails to work or maintenance necessary, proceed as following:

Open and lift the front panel up to an angle to reach the emergency button.

For heating model, press the emergency button first and the unit will operate in COOL mode. Press for a second time within 3 seconds, and unit will operate in HEAT mode. Press for third after 5 seconds, the unit will turn off.

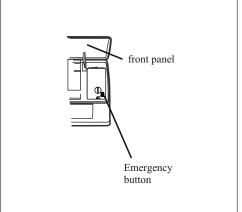
For cooling only models, press the emergency button once, and the unit will operate in COOL mode. Press again, the unit will turn off.

AUTO-RESTART FUNCTION

The appliance is preset with an auto-restart function. In case of a sudden power failure, the module will memorizes the setting conditions before the power failure. When the power restores, the unit will restart automatically with the previous settings preserved by the memory function.

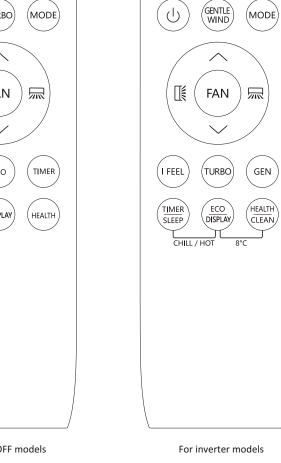


⚠ The shape and position of the emergency button may be different according to the model, but their function is the same.



The emergency button is located on E-box cover of the unit under the front panel.





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For ON/OFF models

REMOTE CONTROLLER

Remote controller buttons

No.	Buttons	Function			
1	(1)	To turn on/off the air conditioner			
2	GENTLE WIND	To activate the function of Gentle wind.			
3	MODE	To select the operation mode: AUTO, COOL, DRY, FAN, HEAT.			
4		To increase the setting temperature, lengthen the time in TIMER setting.			
5	✓ (TEMP DN)	To decrease the setting temperature, reduce the time in TIMER setting.			
6	湿	To adjust the air flow direction vertically(optional).			
7		To adjust the air flow direction horizontally.			
8	FAN	To adjust the fan speed: auto, mute, low, mid-low, mid, mid-hign, high. Turbo			
9	I FEEL	To activate the function of I FEEL			
10	I SET	To activate the function of I SET			
11	TURBO	To switch on/off the TURBO mode			
12	GEN	To switch on/off the GENERATOR mode			
13	TIMER/SLEEP	To switch on/off the TIMER function and SLEEP mode			
14	ECO/DISPLAY	To switch on/off the ECO mode and LED display light			
15	HEALTH/CLEAN	To switch on/off the HEALTH function and Auto Clean function			
16	TIMER/SLEEP + ECO/DISPLAY	To switch on/off the CHILL WIND and HOT WIND fucntion.			
17	ECO/DISPLAY + HEAITH/CLEAN	To switch on/off the CHILL WIND and HOT WIND fucntion.			
18	↑ (^ + ∨)	To activate the function of Child Lock, press and buttons together for more than 3 seconds.			

⚠ The display and some functions of the remote control may vary according to the model.

⚠ The shape and position of buttons and indicators may vary according to the model, but their function is the same.

 \triangle The unit confirms the correct reception of each button with a beep.

⚠ Certain functions may not be available for your air conditioner.

The batteries in remote controller must be recycled or disposed of properly.

REMOTE CONTROLLER

Remote controller DISPLAY, meaning of symbols on the liquid crystal display

No.	Symbols	Meaning			
1	Q	AUTO MODE indicator			
2	*	COOLING MODE indicator			
3	هٔ	DRY MODE indicator			
4	*	FAN MODE indicator			
5	' ¢-	HEATING MODE indicator			
6		BATTERY indicator			
7	88 <u>8</u> h	TEMPERATURE/ CLOCK indicator			
8	€ or 🔙	FLAP SWING (Air flow) indicator			
9	1//	MUTE indicator			
10	वा। वर्ष गा। वर्ष वर्ष	FAN SPEED indicator			
11	(FLASH)	AUTO FAN indicator			
12	Ψ	TURBO indicator			
13	â	CHILD LOCK indicator			
14	ĴÔ	I FEEL indicator			
15	#	GENTLE WIND indicator			
16	<u>\$</u>	CHILL WIND indicator			
17	E	ECO indicator			
18	Å	HEALTHY indicator			
19	Ē	GENERATOR MODE indicator			
20	©	TIMER indicator			
21	S	SLEEP MODE indicator			
22	<u>*</u> ?	HOT WIND indicator			
23	☆	DISPLAY LIGHT indicator			
24	*	CLEAN function indicator			
25	8H	8° C heating function indicator			

REMOTE CONTROLLER

Replacement of Batteries

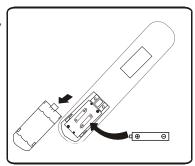
Remove the battery cover plate from the rear of the remote controller, by sliding it in the direction of the arrow.

Install the batteries according the direction (+and -)shown on the Remote Controller.

Reinstall the battery cover by sliding it into place.

⚠ Use 2 LRO 3 AAA (1.5V) batteries . Do not use rechargeable batteries . Replace the old batteries with new ones of the same type when the display is no longer legible.

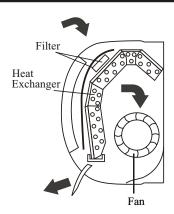
Do not dispose batteries as unsorted municipal waste. Collection of such waste separately for special treatment is necessary.



Recommendations for locating and using the remote controller holder (if present). The remote controller be kept in a wall-mounted holder.

The air sucked by the fan enters from the grill and passes through the filter, then it is cooled/dehumidified or heated through the heat exchanger.

The direction of the air outlet is motorized up and down by flaps, and manually moved right and left by the vertical deflectors, for some models, the vertical deflectors could be controlled by motor as well.

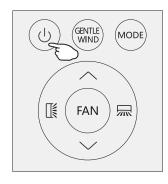


Turn ON / Turn OFF the air conditioner

Press the button



to turn on or turn off the air conditioner.



COOLING MODE



The cooling function allows the air conditioner to cool the room and at the same time reduces Air humidity.

With the button \checkmark or \land set a temperature lower than that of the room.



HEATING MODE



The heating function allows the air conditioner to heat the room.

To activate the heating function (HEAT) , press the MODE button until the symbol 🔅 appears on the display.

With the button \checkmark or $^{\diamond}$ set a temperature higher than that of the room.



In HEATING operation, the appliance can automatically activate a defrost cycle, which is essential to clean the frost on the condenser so as to recover its heat exchange function. This procedure usually lasts for 2-10 minutes. During defrosting, indoor unit fan stop operation. After defrosting, it resumes to HEATING mode automatically.



DRY MODE



This function reduces the humidity of the air to make the room more comfortable.

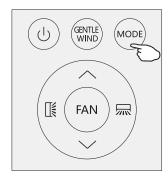
To set the DRY mode , Press MODE until $_{\delta}^{\bullet}_{\delta}$ appears in the display. An automatic function of pre-setting is activated.

FAN MODE(Not FAN button)



Fan mode, air ventilation only.

To set the FAN mode, press MODE until spears on the display.



AUTO MODE



Automatic mode.

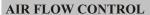
To set the AUTO mode, press MODE until appears on the display.

In AUTO mode the run mode will be set automatically according to the room temperature.

Change the fan speed

Press FAN button to set the running fan speed, it can be set to AUTO/ MUTE/ LOW/ MID-LOW/ MID/ MID-HI/ HIGH/TURBO speed.

Flashing



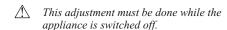
- 1. Normal 4 way air flow (vertical and horizontal):
- (1) Press \(\begin{aligned} \text{to activate the horizontal flaps to} \\ \text{swing from up to down. Press again to stop the swing} \\ \text{movement at the current angle.} \end{aligned}
- (2) Press to active the vertical deflectors to swing from left to right. Press again to stop the swing movement at the current angle.
- 2. Vector precise air flow
- (1)Press ☐ and hold for 1s, it will go into the horizontal vector air flow, you can select a small swing angle you want.

Stop selection for 5s, press again, exit the horizontal vector precise air flow.

(2) Press র and hold for 1s, it will go into the vertical vector air flow:

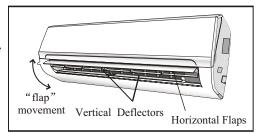
Stop selection for 5s, press again, exit the vertical vector precise air flow.

3. If the vertical deflectors are positioned manually whichplaced under the flaps, they are allowed to move the air flow direct to rightward or leftward.

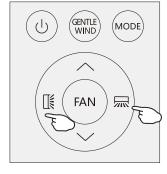


Never position "Flaps" manually, the delicate mech-anism might seriously damaged!

Never poke fingers, sticks or other objects in the air inlet or outlet vents. Such accidental contact with liveparts might cause unforeseeable damage or injury.







GENTLE WIND (Optinal)



In this mode the appliance will close its vertical louvers, the air flow through the holes of louvers, the room is cool but no winds.

Press the GENTLE WIND button shortly, the appears on the display, and the appliance will run in GENTLE WIND mode. Press again to cancel it..

NOTE:

The gentle wind function is available in COOLING mode only.



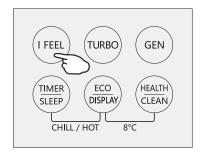
I FEEL function



Press IFEEL button to active the function, the ♣\(\hat{0}\) will appear on the remote display. Do it again to deactivate this function.

This function enables the remote control to measure the temperature at its current location, and send this signal to the air conditioner to optimize the temperature around you and ensure the comfort.

It will automatically deactivate 2 hours later.



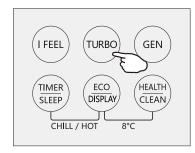
Turbo function



To activate turbo function, press the TURBO button, and \ will appear on the display.

Press again to cancel this function.

In COOL/HEAT mode, when you select TURBO feature, the appliance will operate the fast cooling/fast heating with the highest fan speed.



GENERATOR MODE (Optional)

4

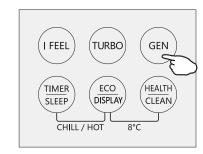
The air conditioner works in generator mode, it is helpful for the unstable net power area.

Through GEN mode, you can choose the current level of the unit. There are three levels (L1,L2,L3) in this mode, and the current increases in turn.

To activate GEN function, pressing the button GEN and the unit current level will cycle as below OFF \rightarrow L3 \rightarrow L2 \rightarrow L1"

Running current (% of rated current): L1: 30%, L2: 50%, L3:70%

To cancel this function, press the GEN until code OF appers on the display.



SLEEP MODE



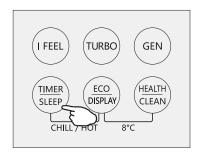
Pre-setting automatic operating program.

Press SLEEP button and hold for 2s to activate the sleep mode, and (* appears on the display.

Press and hold for 2s again to cancel this mode.

In sleep mode, the air conditioner will automatically adjust the temperature and fan speed to make the room more comfortable during the night.

After 10 hours running in sleep mode, the air conditioner will change to the previous setting mode.



ECO MODE

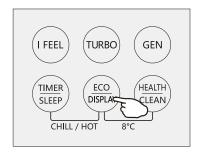


In this mode the appliance automatically sets the operation to save energy.

Press the ECO button, the appears on the display, and the appliance will run in ECO mode. Press again to cancel it..

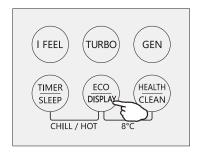
NOTE:

The ECO function is available in both COOLING and HEATING modes.



LED display light ON/OFF

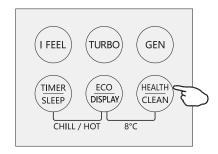
Press DISPLAY button and hold for 2s to turn on/off the indoor LED display light.



HEALTH function (Optional)

Press HEALTH button to active / exit the health functions such as ion generator/ plasma etc

Note: Health function is not available when the air conditioner is off.

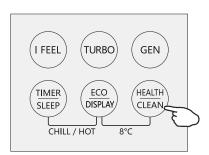


SELF-CLEAN function (Optional)

- 1. This function help carry away the accumulated dirt, bacteria, etc from the evaporator.
- 2. Turn off the air conditioner, press "CLEAN" button to enter this function and it will show "CL" on the display of indoor unit.
- This function will run about 30 minutes, and it will exit automatically. You will hear 2 beeps when it's finished or cancelled.
- It's normal if there are some noise during this function process, as plastic materials expand with heat and contract with cold.
- 5.We suggest operate this function as the following ambient condition to avoid certain safety protection features.

Indoor unit	Temp<30℃		
Outdoor unit	5°C <temp<30°c< td=""></temp<30°c<>		

6. We suggest operate this function once every 3 months.



TIMER MODE----SET TIMER OFF



To set the air conditioner switching-off automatically.

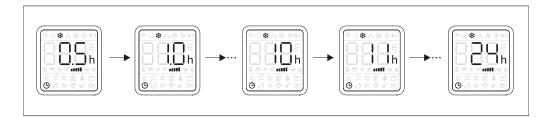
With the AC on, press the Timer button and then use the \(\sum \) and \(\sum \) buttons to set the length of time before the AC will turn off. Press the timer button again to start the countdown.

Note:To cancel the set function, press the TIMER button again.

Note:In case of power off,it is necessary to set TIMER OFF again







TIMER MODE----SET TIMER ON



To set the air conditioner switching-on automatically.

With the AC off, press the Timer button and use the ∕ and ✓ buttons to set the desired amount of time before the AC turns on. Press the timer button again to start the countdown.

When the timer setting was done, you can set the operation mode, fan speed, desired temperature, air flow when air conditioner star to run

Note: To cancel the timer function ,press the TIMER button again.

Note: In case of power off, it is necessary to set TIMER ON again

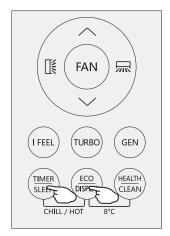




CHILL wind/ HOT wind function (Optional)



- 1. In cooling mode, press both TIMER/SLEEP and ECO/DISPLAY buttons and hold for 2s to active the chill wind function.
- 2. In heating mode, press both TIMER/SLEEP and ECO/DISPLAY buttons and hold for 2s to active the hot wind function.
- 3. Press both TIMER/SLEEP and ECO/DISPLAY buttons and hold for 2s to exit the chill wind or hot wind function.



8°C heating function (Optional)



- 1.Press both ECO/DISPLAY and HEALTH/CLEAN buttons and hold for 2s to active the 8°C heating.
- 2.If the air conditioner is standby, this function enable the air conditioner automatically start heating when the indoor temperature is equal or lower than 8° C, it will return standby if the temperature is equal or higher than 18° C.
- 3. When the AC was turn off, press both ECO/DISPLAY and HEALTH/CLEAN buttons and hold for 2s to exit the 8°C heating.



I SET function(Optional)

In each mode of COOLING/HEATING/FAN/DRY, adjust the temperature(COOLING/HEATING), fan speed (COOLING/HEATING/FAN)and swing as your favourite, then keep pressing "I SET" button over 3 seconds until "AU" appears on the display and the background of display change to lighting, the remote controller will run and remember these settings. You can reset it by repeat the above operation.

In each mode of COOLING/HEATING/FAN/DRY, press "I SET" button to active this function, the AC will run as your favourite setting and you will see AU flashing on the remote controller. Press it again or other buttons to cancel this function.



Operating Temperature

The air conditioner is programmed for comfortable and suitable living conditions as below if used outside the conditions, certain safety protection features might come into effect.,

Fix air conditioner:

MODE Temperature	Cooling operating		Drying operating		
Room temperature	17℃~32℃	0°C~27°C	17°C~32°C		
Outdoor	15°C~43°C For T1 Climate	-7°C~24°C	15 ℃~43 ℃ For T1 Climate		
temperature	15°C∼52°C For T3 Climate	-/ C~24 C	15°C~52°C For T3 Climate		

Inverter air conditioner:

MODE Temperature	Cooling operating	Heating operating	Drying operating	
Room temperature	17℃~32℃	0℃~30℃	17°C~32°C	
	15℃~53℃		15℃~53℃	
Outdoor temperature	-15 °C~53 °C For models with low temperature cooling system	-20℃~30℃	-15°C~53°C For models with low temperature cooling system	

The unit does not operate immediately if it is turned on after being turned off or after changing the mode during operation. This is a normal self-protection action, you need to wait for about 3 minutes

______ The capacity and efficiency are according to the test conducted at full-load operation(The highest speed of indoor fan motor and the maximum open angle of the flaps and deflectors are requested.)

■ Important Considerations

- The air conditioner you buy must be installed by professional personnel and the "Installation manual" is used only for the professional installation personnel! The installation specifications should be subject to our after-sale service regulations.
- When filling the combustible refrigerant, any of your rude operations may cause serious injury or injuries to human body or bodies and object or objects.
- A leak test must be done after the installation is completed.
- It is a must to do the safety inspection before maintaining orrepairing an air conditioner using combustible refrigerant in order to ensure that the fire risk is reduced to minimum.
 - to onsure
- It is necessary to operate the machine under a controlled procedure in order to ensure that any risk arising from the combustible gas or vapor during the operation is reduced to minimum.
- Requirements for the total weight of filled refrigerant and the area of a room to be equipped with an air conditioner (are shown as in the following Tables GG.1 and GG.2)

■ The maximum charge and the required minimum floor area

 $m_1 = (4 \text{ m}^3) \times LFL$, $m_2 = (26 \text{ m}^3)) \times LFL$, $m_3 = (130 \text{ m}^3) \times LFL$

Where LFL is the lowerflammable limit in kg/ m^3 , R290 LFL is 0.038 kg/ m^3 , R32 LFL is 0.038 kg/ m^3 . For the appliances with a charge amount $m_1 < M = m_2$:

The maximum charge in a room shall be in accordance with the following: $m_{\text{max}} = 2.5 \times (LFL)^{(5/4)} \times h_0 \times (A)^{1/2}$

The required minimum floor area Amin to install an appliance with refrigerant charge M (kg) shall be inaccordance with following: $A_{\min} = (M/(2.5 \text{ x} (LFL)^{(5/4)} \text{ x} h_0))^2$

Where: m_{max} is the allowable maximum charge in a room, in kg;

M is the refrigerant charge amount in appliance, in kg;

Amin is the required minimum room area, in m2;

A is the room area, in m²;

LFL is the lowerflammable limit, in kg/m³;

 $h_{\scriptscriptstyle 0}$ is the installation height of the appliance, in meters for calculating $m_{\scriptscriptstyle \rm max}$ or $A_{\scriptscriptstyle \rm min}$, 1. 8 m for wall mounted;

Table GG.1 - Maximum charge (kg)

rable deri maximum enarge (ng)										
Category	LFL	h_0	Floor area (m ²)							
Category	(kg/m³)	(m)	4	7	10	15	20	30	50	
		0.6	0.05	0.07	0.08	0.1	0.11	0.14	0.18	
R290	0.029	1	0.08	0.11	0.13	0.16	0.19	0.2	0.3	
K290	0.038	1.8	0.15	0.2	0.24	0.29	0.34	0.41	0.53	
		2.2	0.18	0.24	0.29	0.36	0.41	0.51	0.65	
		0.6	0.68	0.9	1.08	0.32	1.53	1.87	2.41	
R32 0.	0.306 1 1.8	1	1.14	1.51	1.8	2.2	2.54	3.12	4.02	
		1.8	2.05	2.71	3.24	3.97	4.58	5.61	7.254	
		2.2	2.5	3.31	3.96	4.85	5.6	6.86	8.85	

Table GG.2 - Minimum room area (m²)

						`	,		
Category	LFL (kg/m³)	h ₀ (m)		Charge amount (M) (kg) Minimum room area (m²)					
			0.152kg	0.228kg	0.304kg	0.456kg	0.608kg	0.76kg	0.988kg
		0.6		82	146	328	584	912	1514
R290	0.038	1		30	53	118	210	328	555
		1.8		9	16	36	65	101	171
		2.2		6	11	24	43	68	115
			1.224kg	1.836kg	2.448kg	3.672kg	4.896kg	6.12kg	7.956kg
		0.6		29	51	116	206	321	543
R32	0.306	1		10	19	42	74	116	196
		1.8		3	6	13	23	36	60
		2.2		2	4	9	15	24	40

■ Installation Safety Principles

1. Site Safety





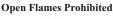


Open Flames Prohibited

Ventilation Necessary

2. Operation Safety











Mind Static Electricity Must wear protective clothing and anti-static gloves Don't use mobile phone

3. Installation Safety

- Refrigerant Leak Detector
- Appropriate Installation Location



The left picture is the schematic diagram of a refrigerant leak detector.

Please note that:

- 1. The installation site should be in a well-ventilated condition.
- 2. The sites for installing and maintaining an air conditioner using Refrigerant R290 should be free from open fire or welding, smoking, drying oven or any other heat source higher than 370°C which easily produces open fire; the sites for installing and maintaining an air conditioner using Refrigerant R32 should be free from open fire or welding, smoking, drying oven or any other heat source higher than 548°C which easily produces open fire.
- 3. When installing an air conditioner, it is necessary to take appropriate anti-static measures such as wear anti-static clothing and/or gloves
- 4. It is necessary to choose the site convenient for installation or maintenance wherein the air inlets and outlets of the indoor and outdoor units should be not surrounded by obstacles or close to any heat source or combustible and/or explosive environment.
- 5. If the indoor unit suffers refrigerant leak during the installation, it is necessary to immediately turn off the valve of the outdoor unit and all the personnel should go out till the refrigerant leaks completely for 15 minutes. If the product is damaged, it is a must to carry such damaged product back to the maintenance station and it is prohibited to weld the refrigerant pipe or conduct other operations on the user's site.
- 6. It is necessary to choose the place where the inlet and outlet air of the indoor unit is even.
- 7. It is necessary to avoid the places where there are other electrical products, power switch plugs and sockets, kitchen cabinet, bed, sofa and other valuables right under the lines on two sides of the indoor unit.

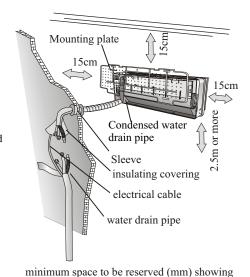
■ Special Tools

Tool Name	Requirement(s) for Use			
Mini Vacuum Pump	It should be an explosion-proof vacuum pump; can ensure certain precision and its vacuum degree should be lower than 10Pa.			
Filling Device It should be a special explosion-proof filling device; have certain precision its filling deviation should be less than 5g.				
Leak Detector	It should becalibrated regularly; and its annual leakrate should not exceed 10g.			
Concentration Detector	A) The maintenancesite should be equipped with a fixed-type combustible refrigerant concentration detector and connected to a safeguard alarm system; its error must be not more than 5%. B) The installation site should be equipped with a portable combustible refrigerant concentration detector which can realize two-level audible and visual alarm; its error must be not more than 10%. C) The concentration detectors should be calibrated regularly. D) It is necessary to check and confirm the functions before using the concentration detectors.			
Pressure Gauge	A) The pressure gauges should be calibrated regularly. B) The pressure gauge used for Refrigerant 22 can be used for Refrigerants R290 and R161; the pressure gauge used for R410A can be used for Refrigerant 32.			
Fire Extinguisher	It is necessary to carry fire extinguisher(s) when installing and maintaining an air conditioner. On the maintenance site, there should be two or more kinds of dry powder, carbon dioxide and foam fire extinguishers and that such fire extinguishers should be placed at stipulated positions, with eye-catching labels and in handy places.			

INSTALLATION MANUAL---Selecting the Installation Place

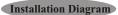
INDOOR UNIT

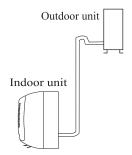
- Install the indoor unit on a strong wall that is not subject to vibrations.
- The in let and outlet ports should not be obstructed:the air should be able to blow all over the room.
- Do not install the unit near a source of heat , steam,or flammable gas.
- Do not install the unit where it will be exposed to direct sunlight.
- Select a site where the condensed water can be easily drained out, and where it is easily connected to outdoor unit.
- Check the machine operation regularly and reserve the necessary spaces as shown in the picture.
- · Select a place where the filter can be easily taken out.

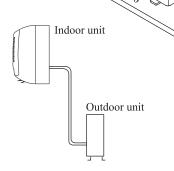


OUTDOOR UNIT

- Do not install the outdoor unit near sources of heat, steam or flammable gas.
- Do not install the unit in too windy or dusty places.
- Do not install the unit where people often pass. Select a place where the air discharge and operating sound will not disturb the neighbours.
- Avoid installing the unit where it will be exposed to direct sunlight (other wise use a protection, if necessary, that should not interfere with the air flow).
- Reserve the spaces as shown in the picture for the air to circulate freely.
- · Install the outdoor unit in a safe and solid place.
- If the outdoor unit is subject to vibration, place rubber gaskets onto the feet of the unit..







in the picture

The purchaser must ensure that the person and/or company who is to install, maintain or repair this air conditioner has qualifications and experience in refrigerant products.

Before starting installation, decide on the position of the indoor and outdoor units, taking into account the minimum space reserved around the units

Do not installyour air conditioner in a wet room such as a bathroom or laundry etc

The installation site should be 250cm or more above the floor.

To install, proceed as follows:

Installation of the mounting plate

- 1. Always mount the rear panel horizontally and vertically
- 2. Drill 32 mm deep holes in the wall to fix the plate;
- 3. Insert the plastic anchors into the hole;
- 4. Fix the rear panel on the wall with provided tapping screws
- 5. Be sure that the rear panel has been fixed firmly enough to withstand the weight.

Note: The shape of the mounting plate may be different from the one above, but installation method is similar.

Drilling a hole in the wall for the piping

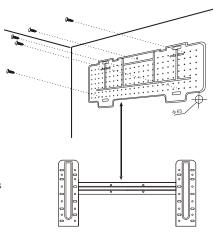
- 1. Make the piping hole (\$\Phi\$65) in the wall at a slight downward slant to the outdoor side.
- 2. Insert the piping-hole sleeve into the hole to prevent the connection piping and wiring from being damaged when passing through the hole.

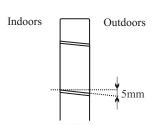
The hole must slope downwards towards the exterior Note: Keep the drain pipe down towards the direction of the wall hole, otherwise leakage may occur.

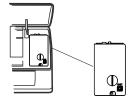
Electrical connections---Indoor unit

- 1. Open the front panel.
- 2. Take off the cover as indicated in the piciure (by removing a screw or breaking the hooks).
- 3. For the electrical connections, see the circuit diagram on the right part of the unit under the front panel.
- 4. Connect the cable wires to the screw terminals by following the numbering ,Use wire size suitable to the electric power input (see name plate on the unit) and according to all current national safety code requirements.
- The cable connecting the outdoor and indoor units must be suitable for outdoor use.
- The plug must be accessible also after the appliance has been installed so that it can be pulled out if necessary.
- An efficient earth connection must be ensured.
- If the power cable is damaged, it must be replaced by an authorised Service Centre.

Note: Optional the wires can been connected to the main PCB of indoor unit by manufacturer according to the model without terminal block.







Refrigerant piping connection

The piping can be run in the 3 directions indicated by numbers in the picture . When the piping is run in direction 1 or 3, cut a notch along the groove on the side of the indoor unit with a cutter.

Run the piping in the direction of the wall hole and bind the copper pipes, the drain pipe and the power cables together with the tape with the drain pipe at the bottom, so that water can flow freely.

- · Do not remove the cap from the pipe until connecting it, to avoid dampness or dirt from entering.
- If the pipe is bent or pulled too often, it will become stiff. Do not bend the pipe more than three times at
- When extending the rolled pipe, straighten the pipe by unwinding it gently as shown in the picture.

Shape the connection pipe

Extending the rolled pipe

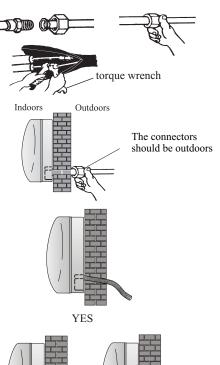
Connections to the indoor unit

- 1. Remove the indoor unit pipe cap (check that there is no debris inside).
- 2. Insert the fare nut and create a flange at the extreme end of the connection pipe.
- 3. Tighten the connections by using two wrenches working in opposite directions.
- 4. For R32/R290 refrigerants, mechanical connectors should be outdoors.

Indoor unit condensed water drainage

The indoor unit condensed water drainage is fundamental for the success of the installation.

- 1. Place the drain hose below the piping, taking care not to create siphons.
- 2. The drain hose must slant downwards to aid drainage.
- 3. Do not bend the drain hose or leave it protruding or twisted and do not put the end of it in water. If an extension is connected to the drain hose, ensure that it is lagged when it passes into the indoor unit.
- 4. If the piping is installed to the right, the pipes, power cable and drain hose must be lagged and secured onto the rear of the unit with a pipe connection.
- 1) Insert the pipe connection into the relative slot.
- 2) Press to join the pipe connection to the base.

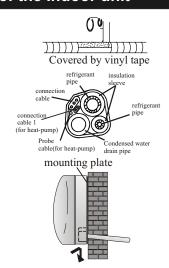


NO

INSTALLATION OF THE INDOOR UNIT

After having connected the pipe according to the instructions, install the connection cables. Now install the drain pipe. After connection,lag the pipe, cables and drain pipe with the insulating material.

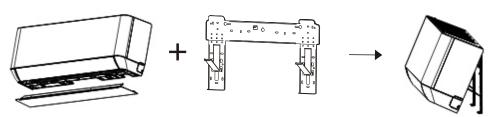
- 1. Arrange the pipes ,cables and drain hose well.
- 2. Lag the pipe joints with insulating material, securing it with vinyl tape.
- 3. Run the bound pipe, Cables and drain pipe through the wall hole and mount the indoor unit onto the upper part of the mounting plate securely.
- 4. Press and push the lower part of the indoor unit tightly against the mounting plate



Sometimes, if therefrigerant piping is already embedded in the wall, or if you want to connecting the piping and wiring on the wall, do as below:

1. Gab both ends of the bottom plate, apply a little outward force to take off the bottom plate.

- 2. Hook the top of the indoor unit on the mounting plate without piping and wiring.
- 3. Lift the indoorunit opposite the wall, unfold the bracket on the mounting plate, and use this bracket to prop up the indoor unit, there will be a big space for operation.
- 4.Do the refrigerant piping, wiring, connect drainage hose, and wrap them as Step 4 to 7.
- 5. Replace the bracket of mounting plate.
- 6. Push down the bottom of indoor unit to let the snaps onto the bottom hooks of the mounting plate, and make sure it is hooked firmly.
- 7. Replace the bottom plate of the indoor unit.



Take off the bottom plate

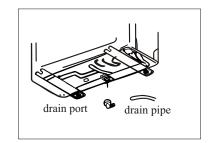
Unfold the bracket on the mounting plate

- The outdoor unit should be installed on a solid wall and fastened securely.
- The following procedure must be observed before connecting the pipes and connecting cables: decide which is the best position on the wall and leave enough space to be able to carry out maintenance easily.
- Fasten the support to the wall using screw anchors which are particularly suited to the type of wall;
- Use a larger quantity of screw anchors than normally required for the weight they have to bear to aviod vibration during operation and remain fastened in the same position for years without the screws becoming loose.
- The unit must be installed following the national regulations.
- The outdoor unit should be installed on a solid wall and fastened securely, of on the ground on a flat/level surface like a concrete slab. The bolt size is M8*80mm.

Outdoor unit condensed water drainage (only for heat pump models)

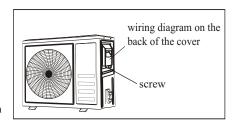
The condensed water and the ice formed in the outdoor unit during heating operation can be drained away through the drain pipe

- 1. Fasten the drain port in the 25mm hole placed in the part of the unit as shown in the picture.
- 2. Connect the drain port and the drain pipe.
 Pay attention that water is drained in a suitable place.



ELECTRICAL CONNECTIONS

- 1. Remove the handle on the right side plate of outdoor unit.
- Connect the power connection cord to the terminal board. Wiring should fit that of indoor unit.
- 3. Fix the power connection cord with wire clamp.
- 4. Confirm if the wire has been fixed properly.
- 5. An efficient earth connection must be ensured.
- 6. Recover the handle.
- 7.The appliance must be fitted with means for disconnection from the supply mains having a contact separation in all poles that provide full disconnection under over voltage category III conditions, and these means must be incorporated in the fixed wiring in accordance with the wiring rules.



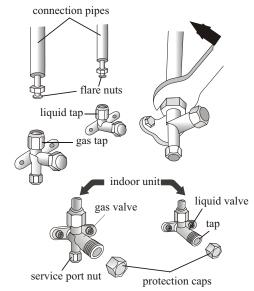
CONNECTING THE PIPES

Screw the flare nuts to the outdoor unit coupling with the same tightening procedures described for the indoor unit

To avoid leakage, pay attention to the following points:

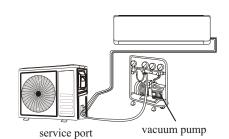
- 1. Tighten the flare nuts using two wrenches. Pay attention not to damage the pipes.
- If the tightening torque is not sufficient, there will probably be some leakage. With excessive tightening torque there will also be some leakage, as the flange could be damaged.
- 3. The surest system consists in tightening the connection by using a fix wrench and a torque wrench as below:

PIPE Size	Newton meter [N x m]	Pound-force foot (1bf-ft)	Kilogram-force meter (kgf-m)
1/4 " (\$\phi 6.35)	18 - 20	24.4 - 27.1	2.4 - 2.7
3/8 " (\$\phi 9.52)	30 - 35	40.6 - 47.4	4.1 - 4.8
1/2 " (ф 12)	45 - 50	61.0 - 67.7	6.2 - 6.9
5/8 " (\$\phi 15.88)	60 - 65	81.3 - 88.1	8.2 - 8.9



Air Vacuumizing

- 1.Use a spanner to take down the protective caps from the service port, low pressure valve and high pressure valve of the outdoor unit.
- 2. Connect the pressure hose of manifold gauge to the service port on the outdoor unit low pressure valve.
- 3.Connect the charge hose from the manifold gauge to the vacuum pump.
- 4.Open the low pressure valve of the manifold gauge and close the high pressure valve.
- 5. Turn on the vacuum pump to vacuumize the system.
- 6. The vacuuming time should not be less than 15 minutes, or make sure the compound gauge indicates -0.1 MPa (-76 cmHg)
- 7.Close the low pressure valve of the manifold gauge and turn off the vacuum.
- 8. Hold the pressure for 5 minutes, make sure that the rebound of compound gauge pointer does not exceed 0.005 Mpa.
- 9. Turn the low pressure valve counterclockwise for 1/4 turn with hexagonal wrench to let a little refrigerant fill in the system, and close the low pressure valve after 5 seconds and quickly remove the pressure hose.
- 10. Check all indoorand outdoor joints for leakage with soapy water or leak detector.
- 11. Fully open the low pressure valve and high pressure valve of the outdoor unit with hexagonal wrench.
- 12. Replace the protective caps of the service port, low pressure valve and high pressure valve of the outdoor unit.
- 13. Replace the valve cover.



Refrigerant Pressure Inspection

Air-returning Low-pressure Range of Refrigerant R290: 0.4-0.6Mpa; Air-exhausting High-pressure Range: 1.5-2.0Mpa;

Air-returning Low-pressure Range of Refrigerant R32: 0.8-1.2Mpa; Air-exhausting High-pressure Range: 3.2-3.7Mpa;

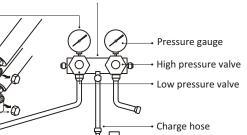
It means that the refrigerating system or refrigerant of an air conditioner is abnormal if the air-exhausting and air-returning pressure ranges of the detected compressor exceed the nor mal ranges to a large extent.

compound gauge

Low pressure valve-

Service port

High pressure valve
Valve protective caps
Pressure hose



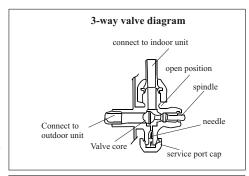
Manifold gauge

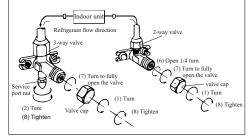
30 Vacuum pump

BLEEDING

The air and humidity left inside the refrigerant circulation can cause compressor malfunction. After having connected the indoor and outdoor units, bleed the air and humidity from the refrigerant circulation using a vacuum pump.

- (1) Unscrew and remove the caps from the 2 way and 3-way valves.
- (2) Unscrew and remove the cap from the service port.
- (3) Connect the vacuum pump hose to the service port.
- (4) Operate the vacuum pump for 10 15 minutes until an absolute vacuum of 10 mm Hg has been reached.
- (5) With the vacuum pump still in operation, close the low - pressure knob on the vacuum pump coupling. Stop the vacuum pump.
- (6) Open the 2 way valve by 1/4 turn and then close it after 10 seconds. Check all the joints for leaks using liquid soap or an electronic leak device.
- (7) Turn the body of the 2-way and 3-way valves. Disconnect the vacuum pump hose.
- (8) Replace and tighten all the caps on the valves.





INSTALLATION MANUAL--- operation test

- 1. Wind insulating covering around the joints of the indoor unit and fix it with insulating tape.
- 2. Fix the exceeding part of the signal cable to the piping or to the outdoor unit.
- Fix the piping to the wall (after having coated it with insulating tape) using clamps or insert them into plastic slots.
- 4. Seal the hole in the wall through which the piping is passed so that no air or water can fill.

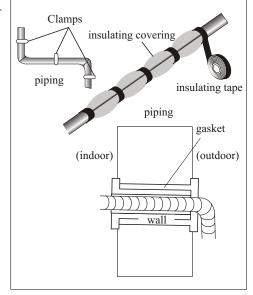
Indoor unit test

- · Do the ON/OFF and FAN operate normally?
- Does the MODE operate normally?
- Do the set point and TIMER function properly?
- Does each lamp light normally?
- Do the flap for air flow direction operate normally?
- · Is the condensed water drained regularly?

Outdoor unit test

- Is there any abnormal noise or vibration during operation?
- Could the noise, the air flow or the condensed water drainage disturb the neighbours?
- · Is there any coolant leakage?

Note: the electronic controller allows the compressor to start only three minutes after voltage has reached the system.



INSTALLATION MANUAL---Information for the installer

Pipe length and Additional refrigerant

Inverter Models capacity (Btu/h)	9k	-12k	18k-36K		
Lenght of pipe with standard charge	5m	5m	5m	5m	
Maximum distance between indoor and outdoor unit	15m	15m	25m	25m	
Additional refrigerant charge	20g/m	15g/m	30g/m	25g/m	
Max. diff. in level between indoor and outdoor unit	10m	10m	15m	15m	
Type of refrigerant	R22/R410A	R32	R22/R410A	R32	

ON-OFF Models capacity (Btu/h)	9k	-12k	18k-36K	
Lenght of pipe with standard charge	5m	5m	5m	5m
Maximum distance between indoor and outdoor unit	15m	15m	15m	15m
Additional refrigerant charge	20g/m	15g/m	30g/m	25g/m
Max. diff. in level between indoor and outdoor unit	5m	5m	5m	5m
Type of refrigerant	R22/R410A	R32	R22/R410A	R32

<u>Dedicated Distribution Device and Wire for Air Conditioner</u>

Dedicated Distribution Device and Wire for Air Conditioner									
Maximum Operating Current of Air Conditioner (A)	Minimum Wire Cross-sectional Area(mm²)	Nominal Specification of Socketor Switch (A)	Reference Fuse Specification (A)						
8	0.75	10	20						
8 and 10	1.0	10	20						
10 and 15	1.5	16	32						
15 and 24	2.5	25	32						
24 and 28	4.0	32	64						
28 and 32	6.0	40	64						

Note:

This table is only for reference, the installation shall meet the requirements of local laws and regulations.

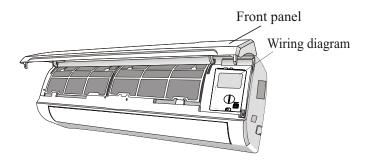
INSTALLATION MANUAL---Information for the installer

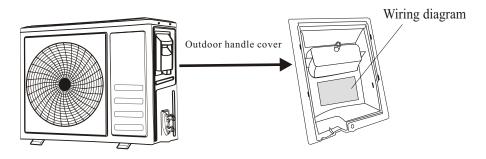
WIRING DIAGRAM

For different models, the wiring diagram may be different. Please refer to the wiring diagrams pasted on the indoor unit and outdoor unit respectively.

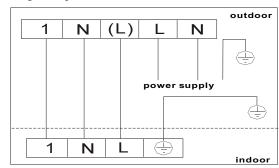
On indoor unit, the wiring diagram is pasted under the front panel;

On outdoor unit, the wiring diagram is pasted on the backside of the outdoor handle cover.





Wiring example:



Note: For some models the wires has been connected to the main PCB of indoor unit by manufacturer without terminal block.

INSTALLATION MANUAL---Information for the installer

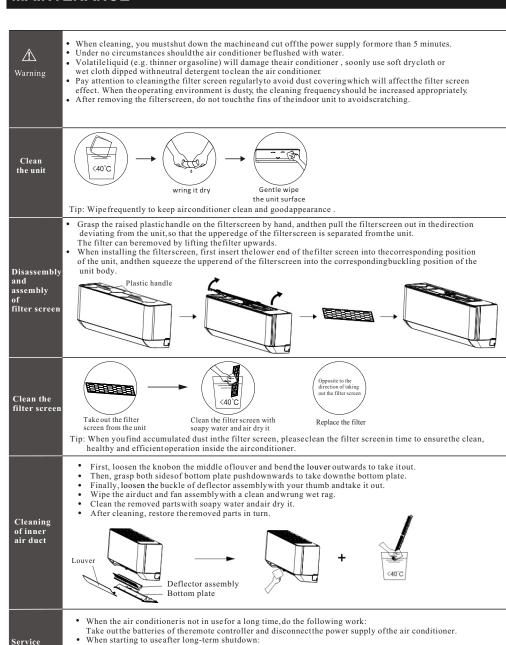
CABLE WIRES SPECIFICATION

INVERTER TYPE MODEL capacity (Btu/h)				9k	12k	18k	24k	
		sectional area						
Power supply cable	N			1.5mm ²	1.5mm ²	1.5mm ²	2.5mm ²	
The same of the sa	L			1.5mm ²	1.5mm ²	1.5mm ²	2.5mm ²	
	=			1.5mm ²	1.5mm ²	1.5mm ²	2.5mm ²	
	N			0.75mm ²	0.75mm ²	0.75mm ²	0.75mm ²	
	(L)			0.75mm ²	0.75mm ²	0.75mm ²	0.75mm ²	
Connection supply cable	1			0.75mm ²	0.75mm ²	0.75mm ²	0.75mm ²	
	(0.75mm ²	0.75mm ²	0.75mm ²	0.75mm ²	

ON/OFF TYPE MODEL capacity (Btu/h)		5k	7k	9k	12k	15k/18k	22k/24k	28~36k
		sectional area						
Power supply cable	N	1.0mm ²	1.0mm ²	1.0mm ²	1.0mm ²	1.5mm ²	2.5mm ²	4.0mm ²
	L	1.0mm ²	1.0mm ²	1.0mm ²	1.0mm ²	1.5mm ²	2.5mm ²	4.0mm ²
	=	1.0mm ²	1.0mm ²	1.0mm ²	1.0mm ²	1.5mm ²	2.5mm ²	4.0mm ²
	N	1.0mm ²	1.0mm ²	1.0mm ²	1.0mm ²	1.5mm ²	0.75mm ²	0.75mm ²
	(L)	1.0mm ²	1.0mm ²	1.0mm ²	1.0mm ²	1.5mm ²	0.75mm ²	0.75mm ²
Connection supply cable	1	1.0mm ²	1.0mm ²	1.0mm ²	1.0mm ²	1.5mm ²	0.75mm ²	0.75mm ²
	2	0.75mm ²						
	3	0.75mm ²						
	(0.75mm ²						

220V Air conditioner (7k~30k) indoor unit fuse: 50T, 3.15A 110V Air conditioner (7k~12k) indoor unit fuse: 50T, 3.15A 125V Air conditioner (7k~12k) indoor unit fuse: 61T, 15A 250V Air conditioner (18k~24k) indoor unit fuse: 65TS, 25A

MAINTENANCE



2.Check whether there are obstacles at the air inlet and outlet of indoor and outdoor units; 3.Check whether the drain pipe is unobstructed; Install the batteries of the remote controller and check whether the power is on.

1.Clean the unitand filter screen;

Service and

maintenance

TROUBLESHOOTING

MALF	UNCTION	POSSIBLE CAUSES						
		Power failure/plug pulled out.						
		Damaged indoor/outdoor unit fan motor.						
		Faulty compressor thermomagnetic circuit breaker.						
The ani	pliance does not	Faulty protective device or fuses.						
operate		Loose connections or plug pulled out.						
_		It sometimes stops operating to protect the appliance.						
		Voltage higher or lower than the voltage range.						
		Active TIMER-ON func						
		Damaged electronic control board.						
Strange	odor	Dirty air filter.						
Noise of	running water	Back flow of liquid in th	e refriger	ant circulation.				
A fine m	ist comes from			om becomes very cold, for example in the				
the air or	utlet	"COOLING" or "DI	EHUMID	IFYING/DRY" modes.				
A strange heard	e noise can be	This noise is made by the expansion or contraction of the front panel due to variations in temperature and does not indicate a problem.						
		Unsuitable temperature setting.						
		Obstructed air conditioner intakes and outlets.						
Insuffici	ent airflow, either	Dirty air filter.						
hot or co	,	Fan speed set at minimum.						
		Other sources of heat in the room.						
		No refrigerant.						
The anni	lianaa daaa mat	Remote control is not close enough to indoor unit.						
	liance does not to commands	The batteries of remote control need to be replaced.						
гезропа	to communes	Obstacles between remote control and signal receiver in indoor unit.						
TE1 1'	1	Active LIGHT function.						
The disp	olay is off	Power failure.						
		Strange noises during operation.						
a	00.1	Faulty electronic control board.						
	off the air condi- nmediately and	Faulty fuses or switches.						
	ne power supply	Spraying water or objects inside the appliance.						
in the ev								
		Overheated cables or plugs.						
Very strong smells com			ng from t	he appliance.				
		N THE DISPLAY						
		on the indoor unit shown						
Display Description of the trouble				Description of the trouble				
ΕI	Indoor temperatu		£8	Outdoor discharge temperature sensor fault				
23	Indoor pipe tempe	rature sensor fault	89	Outdoor IPM module fault				
E3	Outdoor pipe temp	perature sensor fault	ER	Outdoor current detect fault				
ЕЧ	Refrigerant system leakage or fault			Outdoor PCB EEPROM fault				
88	Malfunction of indoor fan motor			Outdoor fan motor fault				

Outdoor air temperature sensor fault

Outdoor suction temperature sensor fault





TCL Electronics Australia Pty Ltd

ABN 83 111 032 896 Telephone: 1300 738 149 service.au@tcl.com www.tcl.com/au



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